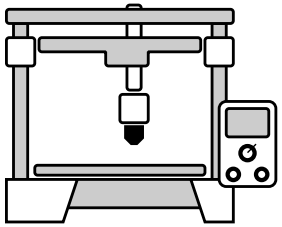
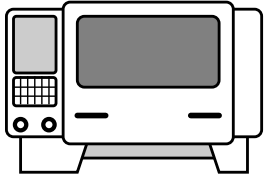
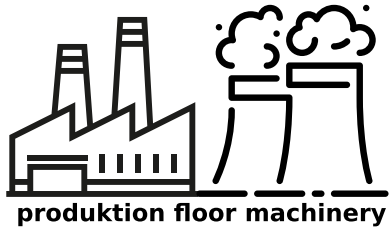
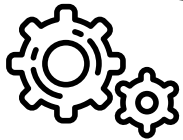


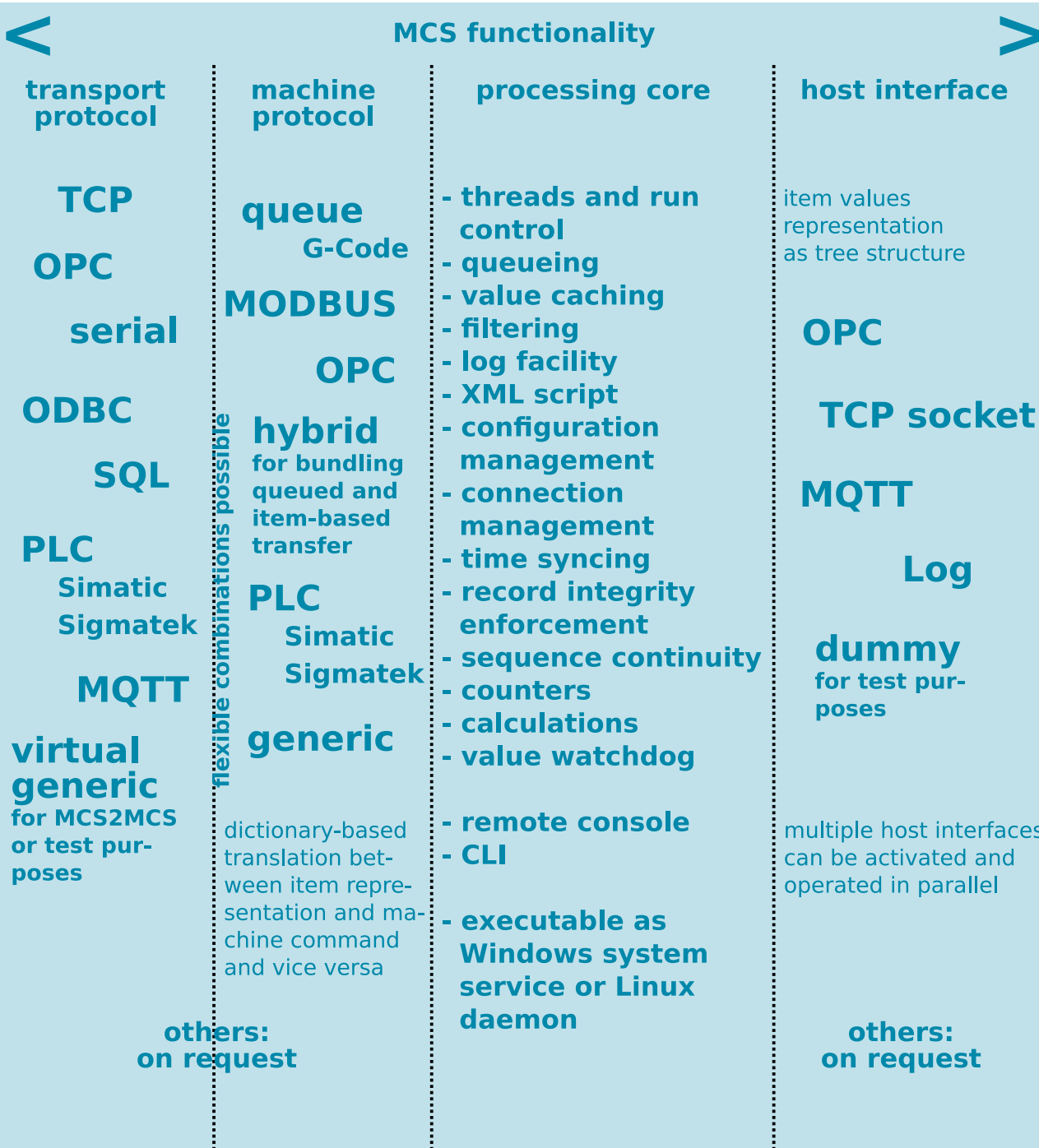
MCS - Machine Communications Service, Overview



packaging
milling
additive manufacturing
metering
conveying
PLC
etc.



physical layer: production floor communications, ethernet, field busses, serial links



flexible combinations possible

physical layer: IP based, web services, subscriptions, semantic data exchange

